
Why Choose Us
迈锋
MYFORGE
WINNING
BATTLE
2024
经营理念
佛山市迈锋五金制品有限公司
Foshan Myforge Hardware Product Co., Ltd.

迈锋
MYFORGE

Bathroom Hardware Product

OEM & ODM

One-stop Solution Supplier

Welcome to Foshan Myforge Hardware Products Co., Ltd. We are a professional modern sanitary ware enterprise. We specializing in research and production of high-quality floor drain, grab bar, shower chair, toilet seat, shower set and etc. Myforge is our brand name. We have over 11 years of OEM & ODM experience for global well-known sanitary ware brands.

Our factory covers an area of about 8800square meters, has 80 employees, 10 production lines, and is currently equipped with more than 108 advanced production and R&D equipment, with a monthly output of 100,000 pieces. From raw materials to finished products, we follow 14 strict and complete QC processes. Our products have passed multiple international certifications such as CE certification, which ensures the precision and quality of our products. We have a professional R&D and design team of 10 members. From concept to finished product, we launch over 200 new products every year and currently hold more than 20 product patents.

We always take 6 S and ISO9001 as the core management system, play an efficient and professional service ability, and win the trust and cooperation of many global well-known sanitary ware brands from Europe, the Middle East, North America, Southeast Asia and etc.

Choose Myforge. Let's achieve mutual benefit and win-win results, and move forward hand in hand. Myforge sincerely welcome your inquires and visit!

迈锋 MYFORGE

Main Products

Grab Bar



Floor Drain



Shower Seat



Shower Grab Bar Combo



Commode Chair

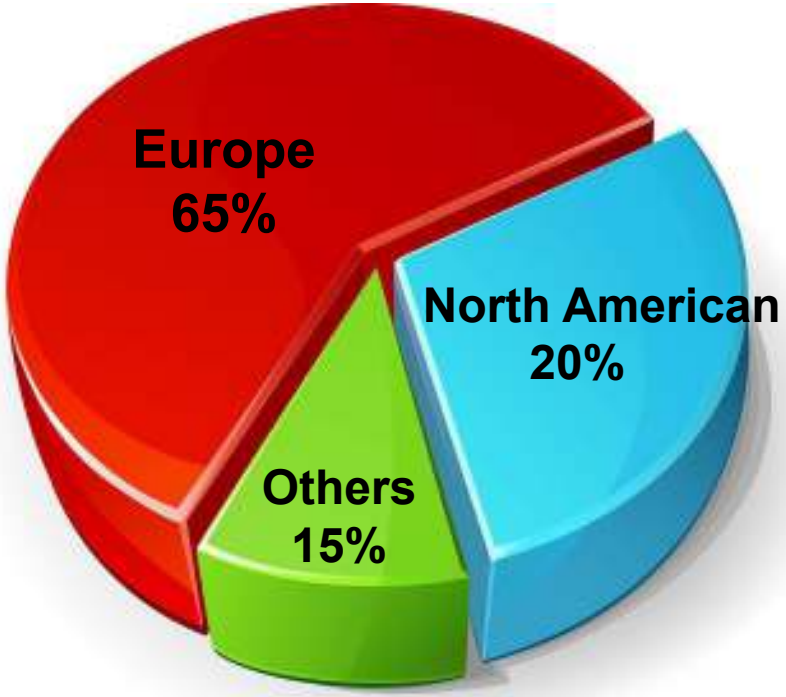


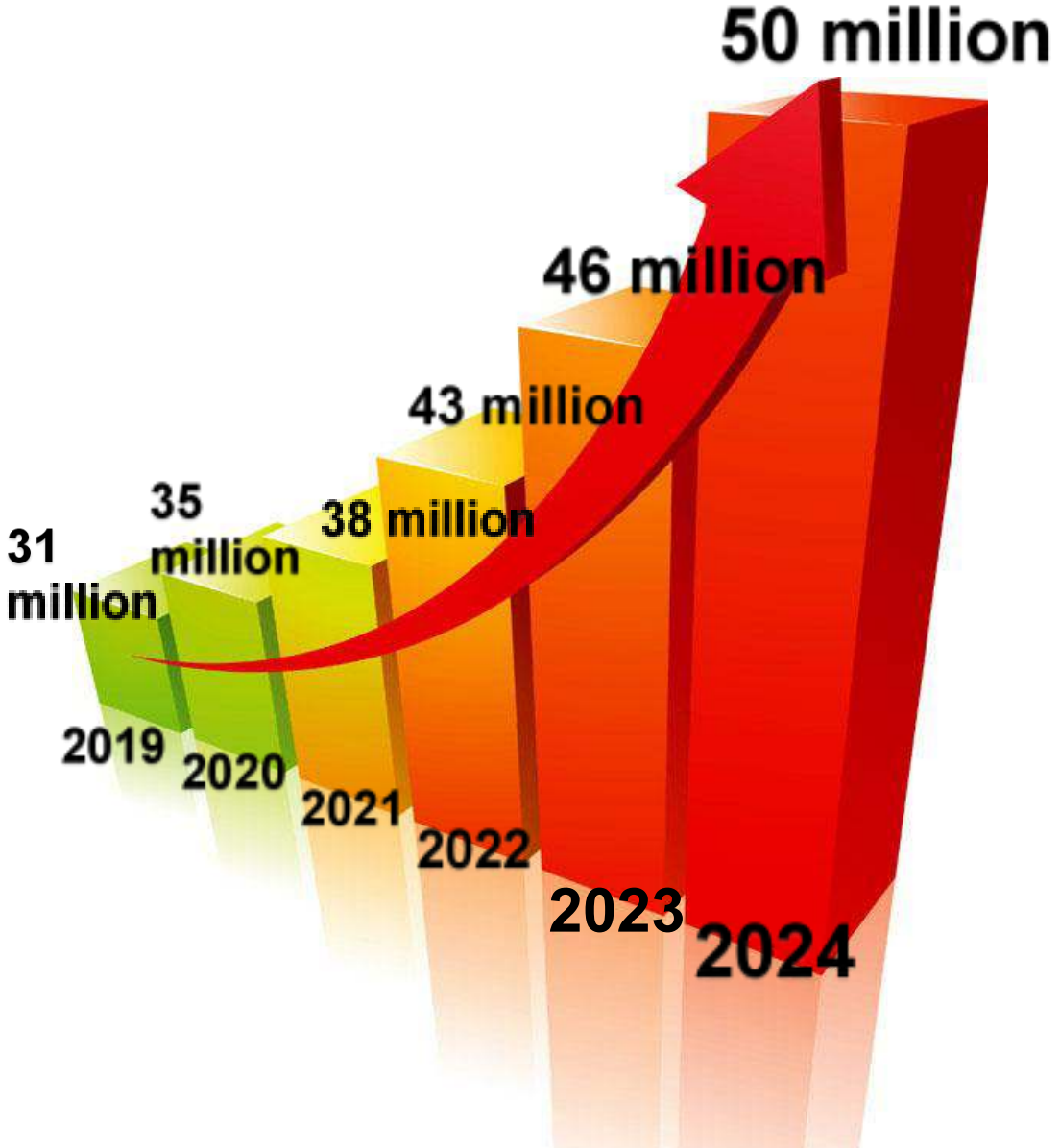


About Us	ODM & OEM Partner Factory
Factory Area	8800㎡
Employees	80
R&D and Design	10
Production Lines	10
Equipment	108+
Capacity/mth	Maximum 100,000 pcs
New products	200+ units/ yrs
Experience	11 yrs of OEM&ODM experience for Top bathroom sanitary ware brand
Customize Service	Support & Professional

Turnover of Past 6 Years

Main Markets





迈锋 MYFORGE

Main Customers

BRAVAT 贝朗
BY DIETSCHE 1873

COSO
FROM GERMANY

HUAYI 华艺

ARROW
箭牌卫浴

JOMOO
九牧

submarine

Primy 普乐美
全球设计师品牌卫浴

ROSERY
—玫瑰岛—

MICAWA
美加华卫浴

Gemy 吉美卫浴

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Certificates



IOS 9001:2015



CE Grab bar



CE Floor Drain



CE Shower Grab Bar Combo



Test Report













More than 20+ Product Patents

Exhibition Experience at Domestic and Overseas

















Customer Visit

















Raw materials



Stainless Steel 304



Brass Tube



Brass Rod



Zinc-alloy

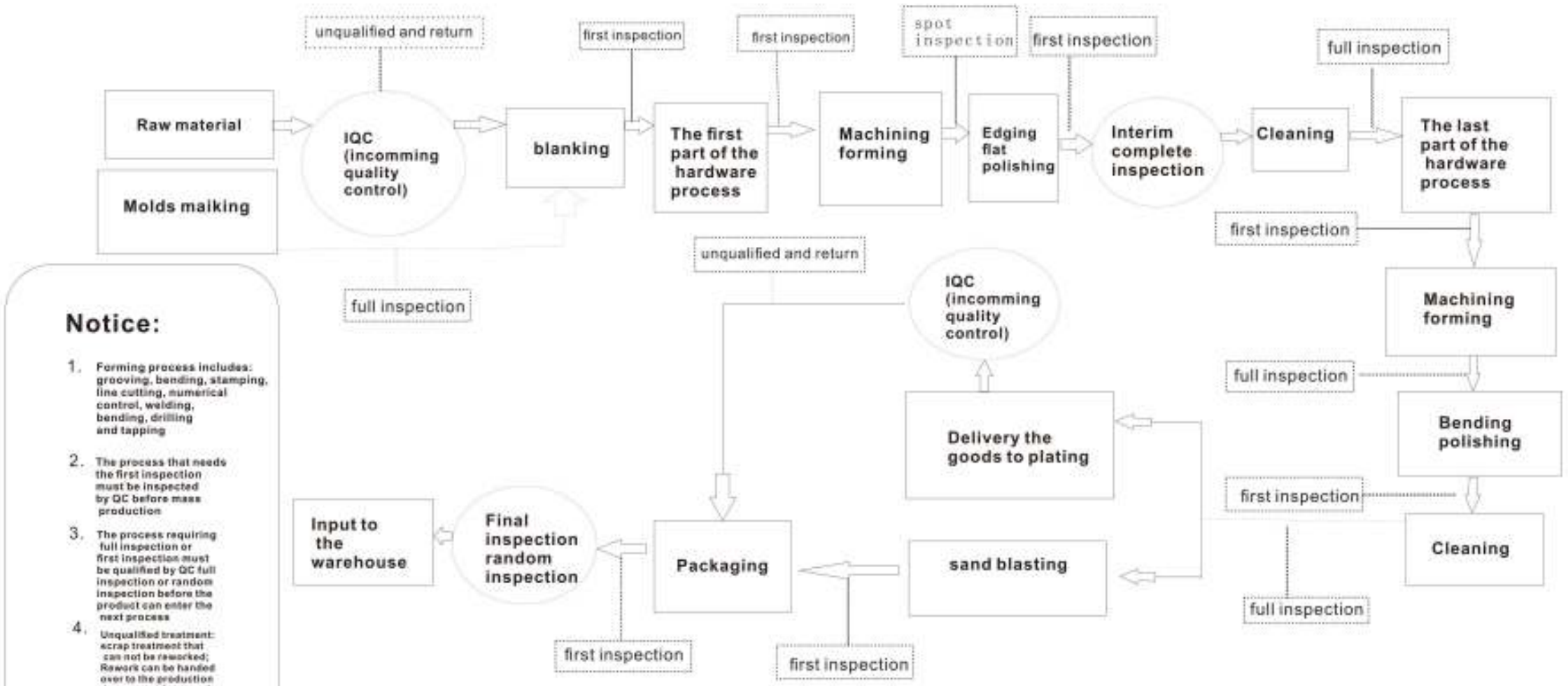
Production Process

Production Process

Foshan Myforge Hardware Product Co., Ltd.

Produce Process Flow Chart

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Notice:

1. Forming process includes: grooving, bending, stamping, line cutting, numerical control, welding, bending, drilling and tapping
2. The process that needs the first inspection must be inspected by QC before mass production
3. The process requiring full inspection or first inspection must be qualified by QC full inspection or random inspection before the product can enter the next process
4. Unqualified treatment: scrap treatment that can not be reworked; Rework can be handed over to the production department for rework, rework after QC inspection before entering the next process.

Checked by: Zhitang Feng

Prepared by: Liang Wenyan

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Production Process

























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Production process

CNC










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Production Process

PVD Plating



















Flow Line Production









QC & Testing

14 QC Process

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QC Engineering Chart

Flow Chart		Standard engineering process				Quality engineering control				
No	Project No/Item	project contents	Relevant procedures	Equipment/gauge	responsible department	Key control content	Control frequency	Control method	Control/inspection form	Adjust methods
1	Incoming material	Storage planning of materials to be inspected, temporary receipt of materials	Operation procedure of material storage/discharge/return/scrap disposal	Scale, electronic scale,	Storage	Material requisition list BOM	100%	Check the material purchase requisition with the delivery order and material acceptance receipt	Material acceptance receipt	If there is any discrepancy, the warehouse keeper will immediately feedback the information to the Material Department, and the buyer will inform the supplier to make changes
2	IQC inspection	Inspection and verification	Incoming inspection procedures, product monitoring and measurement control procedures, nonconforming product control procedures, material technical specifications	Caliper, tape measure, material detection potion	Quality control	Appearance dimensions Incoming ingredients	Spot check	Inspect and verify incoming materials according to incoming inspection procedures and material specifications	Material acceptance receipt, IQC incoming inspection report, abnormal quality contact form, IQC daily inspection report	If the quality of the incoming materials is abnormal, IQC will issue the abnormal quality contact sheet, and the relevant departments will countersign the material handling result, and the procurement will notify the supplier to deal with it
3	warehouse entry	Material handling, sorting warehouse, fixed placement control account, material, card management inventory period, inventory control	Operation procedures and warehouse management methods for material storage/discharge/return/scrap disposal	Scales, electronic scales, tape measures	Storage	Quantity, weight, specifications	/	Manage the inventory according to the warehouse management policy, such as temperature/humidity control, moisture resistance/fire/water/theft	Material acceptance receipt	If there is any discrepancy, the warehouse keeper will immediately feedback the information to the Material Department, and the buyer will inform the supplier to make changes

14 QC Process

4	Produce preparation	Preparing, receiving and issuing materials for mechanical production	Operation procedures for material entry/exit, warehouse management methods, tooling and fixture management methods, production site layout plan	Electronic scale, forklift	Storage department Engineering department Product department R&D department	Personnel arrange equipment to check drawings, process fixtures, workplace environment	/	Prepare, obtain and issue materials according to demand list and production plan notice	Material requisition, material replenishment, material borrowing	Check if there is any discrepancy (specification or quality discrepancy, notify quality control inspection)
5	Produce starting	Schedule production line according to SOP (Standard Operating Procedure)	Instruments and equipment management procedures, production management procedures, production management work flow, all kinds of equipment operation specifications	Automatic cutting machine, CNC machine, drilling machine, laser machine, punching machine, polishing machine, sand blasting machine	Product department、Quality control、Technolyge department	Appearance, structure, performance, operation method	100%	According to production instructions	Production order sheet, production quantity statistics table	If there is any abnormal quality, immediately notify the production or engineering to help solve
6	First inspection	Produce as order requirements	Instruments and equipment management procedures, production management procedures, production management workflow, all kinds of equipment operating procedures	Automatic cutting machine, CNC machine, drilling machine, laser machine, punching machine, polishing machine, sand blasting machine	Product department	Appearance, size, performance	100%	According to the finished product inspection standard inspection, sample, SIP, ECN, salt spray test, high pressure test, gravity test	First inspection record form	If there is any abnormal quality, immediately notify the engineering or quality control for assistance
7	IPQC process	Appearance/structure/performance, process requirements	IPQC inspection record sheet, nonconforming product control procedure, corrective and preventive action sheet, process inspection specification, identification and traceability control procedure/supplier abnormal contact sheet	Calipers, tape measures, material testing liquid, salt spray testing machine, high pressure testing machine, gravity tester	Quality control	Appearance/structure /performance, process requirements	1H inspection, 5PCS from the pull head to the pull end before production	Inspect according to production order, work instruction, ECN, sample, and process inspection specification	First inspection list, IPQC inspection report, abnormal quality contact list, ECN, corrective and preventive action list	If there is any discrepancy, notify the technical department to analyze the reason and give improvement measures; If there is a serious failure or has been notified of no improvement, the notice of stopping the line will be issued, stopping the line for rectification.

14 QC Process

8	QC full inspection	Finished appearance, full functional inspection	Test and SIP according to the finished product inspection standard	Calipers, tape measures, material testing liquid, salt spray testing machine, high pressure testing machine, gravity tester	Quality control	Appearance/function	100%	Full appearance check/full function check	QC inspection record sheet	If there are defective products, it is necessary to mark them and record reports. If the defective products exceed 5%, it is necessary to inform IPQC to find out the problem producing process, IPQC and focus on control
9	Packaging	product packaging	Pack according to packing instructions, order requirements and BOM list	Air gun, power meter, electronic load	Quality control	Packing materials, order requirements, packing method	1H/次	Inspection according to production order, packaging requirements and process inspection specifications	IPQC Inspection report/operation guide	If there is any discrepancy, notify the technical department to analyze the reason and give improvement measures; If there is a serious failure or has been notified of no improvement, the notice of stopping the line will be issued, stopping the line for rectification.
10	Packaging first inspection	Packing according to order requirements and work instructions	Instruments and equipment management procedures, production management procedures, production management workflow, all kinds of equipment operating procedures	Air gun, power meter, electronic load/sealing machine/taping machine	Product department	Finished product appearance, color box, outer box/screw bag, warranty card, manual, desiccant	100%	According to the finished product inspection standard inspection, sample, SIP, ECN inspection	First inspection record form	If there is any abnormal quality, it is necessary to immediately notify the technical or quality control to help solve it
11	IPQC routing inspection	Inspection and verification of appearance, structure and packing material	IPQC inspection record sheet, nonconforming product control procedure, corrective and preventive action sheet, process inspection specification, identification and traceability control procedure/supplier abnormal contact sheet	Calipers, tape measures, plug gauges,	Quality control	Finished appearance, color box, outer box/adapter, warranty card, manual	1H inspection, 5PCS from the pull head to the pull end before production	Inspect according to production order, work instruction, ECN, sample, and process inspection specification	First inspection list, IPQC inspection report, abnormal quality contact list, ECN, corrective and preventive action list	If there is any discrepancy, notify engineering department to analyze the reason and give improvement measures; If there is a serious failure or has been notified of no improvement, the notice of stopping the line will be issued, stopping the line for rectification.

14 QC Process

12	Confirming full carton weight	Weigh to check for missing parts	Confirming the quantity	electronic scale	Product department	Accessories, finished short	100%	According to the first piece record table and the weight of the whole box, confirm whether there are a few missing parts	IPQC inspection report	If there is any abnormal quality, immediately notify the engineering or production to help solve
13	transfer checking	Finished product inspection	4 hours of packaging quantity, fill in the inspection once, so as to deduce	/	Product department	Check order number/quantity/specification	100%	According to whether the single core is consistent with the physical object	inspection sheet	If there is any discrepancy, notify the production department to confirm the improvement
14	Input/output	Handling, product category and quantity control	Product quality management procedures, material storage/discharge/return/scrap processing operation procedures warehouse management measures, civilized and safe production regulations	Forklift, pallet	Storage department/clients	Product name, specification/model, quantity	100%	According to the product shipping notice, material storage/storage/return/scrap processing operation procedures, warehouse management measures and related procedures to deliver the goods	Product receipt, product delivery note, packing list, daily inventory report, delivery notice, finished product delivery note	If there is any abnormal quality, immediately notify quality control to help solve

Prepared by：Zhitang Feng **Checked by：Zhitang Feng** **Approved by: Linag Wenyan**

Raw Material Inspection

IQC-Incoming QC



IQC-Incoming QC

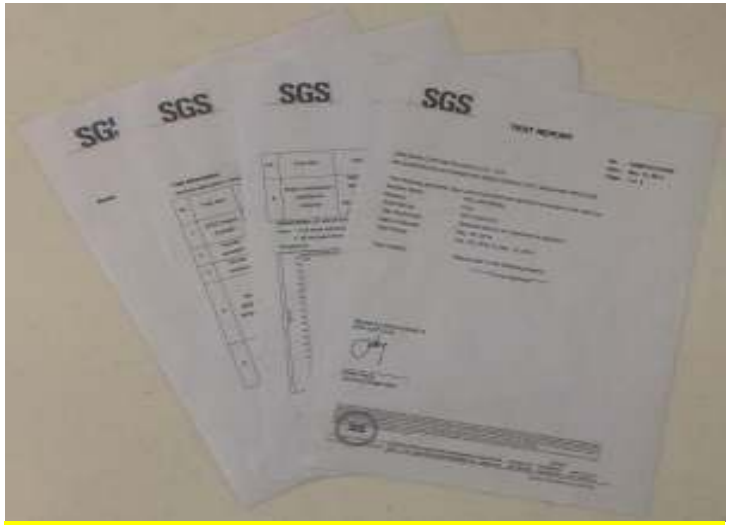


Laboratory





Material Content Test



Test Report

Testing

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Drop sand tester



Life cycle





Power-on test stand



High voltage safety tester for electrical products

Salt spray chamber



Color reader



plating thinckness tester



IPQC / FAR / FQC



Appearance Check



First Article Review



Random Inspection for finished product



Thermo Impact Test for finished product

Warehouse & Delivery











Vision & Mission

Vision

Become the leading strategic partner for clients in the sanitary hardware industry, dedicated to helping them identify and penetrate the most suitable market to maximize their market share.

Mission

Create exceptional value by deeply understanding and fulfilling client needs.

Initiatives for 2026-2030

Future Goals and Plans

A. We will establish a 20-30 person R&D and design team, focused on OEM/ODM business, to continuously launch new designs.

B. We plan to invest in color equipment at the electroplating plant.



Welcome to Visit Our Factory



佛山市迈锋五金制品有限公司

Foshan Myforge Hardware Product Co., Ltd.

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MYFORGE

迈锋五金制品

一站式采购供应商

佛山市迈锋五金制品有限公司

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